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## SpillGuard® Impervious Backed Products

### ***SPECIAL*** **INSTALLATION PROCEDURES & REQUIREMENTS**

To be read in conjunction with our standard  
Technical Bulletin – Broadloom Carpet *Installation Procedures & Requirements*.  
(Available upon request, or online @ [www.northstatecarpets.com.au](http://www.northstatecarpets.com.au))

Please read this entire technical bulletin carefully prior to starting any installation.  
**Failure to comply with these instructions may void specific product warranties!**

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**Backing System:** SpillGuard® 24oz. high density polyurethane integral impervious backing

**Installation Method:** Direct-Stick Only

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#### 1. **Carpet Cutting**

Row cutting from the face is recommended with sharp cutting tools, whilst maintaining sharp blades at all times. The use of silicone release blades will further aid in cutting. Row cut edges removing a minimum 25mm (~1") of foam from the factory selvage edge. Do not double cut seams. Cut each seam edge separately.

#### 2. **Adhesive and Trowel Notch Size**

Installation is by directly adhering the carpet to the sub-floor using one of the following required adhesives:

- a) Sheet Vinyl Adhesives; Roberts 12, Polymer 3300, or MJS 003
- b) Pressure Sensitive Adhesives; Roberts 656, or Polymer 999

The following trowel size is required when using the above adhesives;  
1.6mm x 1.6mm x 1.6mm "V" Notched Trowel  
(Coverage rate up to 5m<sup>2</sup> per litre)

**Note:** Rolling may be required a second time, especially around perimeters.

#### 3. **Seaming and Joining**

All seams and cross joins are to be seam sealed using a solvent based seam sealer that will effectively create a *cold-weld* and provide an impervious seam.

The following seam sealers are recommended; Roberts 5216, Polymer 500, or MJS 002

**Note:** For additional impermeability, perimeter carpet edges at walls and other vertical surfaces may be sealed by applying a small continuous bead (approx. 3mm) of clear silicone between the carpet edge and the vertical surface.